

4/3/2018

APR 24 2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

002800

D206-781-021L08
Job Sheet 175361



Part No: D206-781-021L08

Job Qty: 4 ea

Part Name: Floor Protectors - Passenger Cabin Clear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/3/18

Job Tracking No:

Due Date: 4/11/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP REV:B 13.04.18 AS PER DSI9695 REV.A DD
VERF:JLM IPP Rev. C Added Color to D3875 parts 14/07/02 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/11/18	4/11/18	0.00	0.00	Start Up Stores/Pkg-1		APR 25 2018
110	Packaging	4 pcs	4/11/18	4/11/18	0.00	0.00	Packaging1-2		APR 25 2018
120	QC	4 pcs	4/11/18	4/11/18	0.00	0.00	QC4		
125	DC	4 pcs	4/11/18	4/11/18	0.00	0.00	DC		
130	Packaging	4 pcs	4/11/18	4/11/18	0.00	0.00	Packaging3-1		
140	QC21-FG	4 Ea	4/11/18	4/11/18	0.00	0.00	QC21		APR 27 2018

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Photocopy bluefile & type labels per PPP D206-781-021 CHG 002

130 - Identify and pack for shipping as per PPP D206-781-021 Location :FG025

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN525-10R6	Screw	16 Ea (4 ea)	90-Start up Operation	FM137307
D3800-1-100	Hook And Loop Strip (1" Soft) 2x0.50"	33.3320 ft (8.333 ea)	90-Start up Operation	5038465
D3800-3-100	Hook And Loop Strip (1" Hard) 2x0.50"	33.3320 ft (8.333 ea)	90-Start up Operation	5038478
D3875-1L08	Floor Protector - Passenger Clear	4 Ea (1 ea)	90-Start up Operation	5064161x4
D3934-041	Clip Assembly	8 Ea (2 ea)	90-Start up Operation	5033372
D4820-041	FPC Clip Assembly	16 Ea (4 ea)	90-Start up Operation	5060614

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN525-10R6	16	264	0
	D3800-1-100	33	215	0
	D3800-3-100	33	175	0
	D3875-1L08	4	7	0
	D3934-041	8	42	0
	D4820-041	16	8	0

Plex 4/3/18 1:00 PM Dart.Gagnon.Michelle



Container No: S065323



Part: D206-781-021L08

Job No: 175361

Serial No/Batch: S065323

Revision:

Inspector:

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Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/25/18

4/3/2018

Part Specifications
Specifications could not be found.

Plex 4/3/18 1:00 PM Dart.Gagnon.Michelle

PAGE 1 OF 1

Description: FLOOR PROTECTOR (PASSENGER CABIN)

H:\Forms\Engineer\Approved Eng Online\CHGREC revB

REFERENCE ONLY

BELL 206 A/B

QTY - 051L02	QTY - 051L08	QTY - 011L02	QTY - 011L08	QTY - 021L02	QTY - 021L08	PART NUMBER	DESCRIPTION
X						D206-781-051L02	FLOOR PROTECTOR KIT (BLACK) (PILOT, CO-PILOT, PASSENGER CABIN)
	X					D206-781-051L08	FLOOR PROTECTOR KIT (CLEAR) (PILOT, CO-PILOT, PASSENGER CABIN)
1		X				D206-781-011L02	FLOOR PROTECTOR KIT (BLACK) (PILOT AND CO-PILOT)
	1		X			D206-781-011L08	FLOOR PROTECTOR KIT (CLEAR) (PILOT AND CO-PILOT)
1				X		D206-781-021L02	FLOOR PROTECTOR KIT (BLACK) (PASSENGER ONLY)
	1				X	D206-781-021L08	FLOOR PROTECTOR KIT (CLEAR) (PASSENGER ONLY)
		1				D3874-1L02	FLOOR PROTECTOR, CO-PILOT (BLACK)
			1			D3874-1L08	FLOOR PROTECTOR, CO-PILOT (CLEAR)
		1				D3874-2L02	FLOOR PROTECTOR, PILOT (BLACK)
			1			D3874-2L08	FLOOR PROTECTOR, PILOT (CLEAR)
				1		D3875-1L02	FLOOR PROTECTOR, PASSENGER (BLACK)
					1	D3875-1L08	FLOOR PROTECTOR, PASSENGER (CLEAR)
				2	2	D3934-041	CLIP ASSEMBLY
				4	4	D4820-041	CLIP ASSEMBLY
		4	4			D3800-1-100-300	LOOP STRIP
		4	4			D3800-3-100-300	HOOK STRIP
				2	2	D3800-1-100-500	LOOP STRIP
				2	2	D3800-3-100-500	HOOK STRIP
		2	2			AN4-13A	BOLT
				4	4	AN525-10R6	SCREW
		2	2			AN960JD416	WASHER
		2	2			NAS43DD4-20	SPACER
		1	1			NAS43DD4-64	SPACER

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *D. Shepherd*
D. SHEPHERD (DE # 02)

DATE: 14.04.09
CERT. NO.: SH08-60
ISSUE NO.: 1

DESIGN	AK	DART AEROSPACE LTD	
DRAWN	AK	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9695	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FLOOR PROTECTOR KIT, BLACK	NTS
DATE	14.04.09	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	